

Date: Monday, 11/28/2005 9:21:33 AM  
User: Linda Lacelle

## Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CO-PILOT EMERGENCY CARGO RELEASE KIT		
Job Number	: 24975		Part Number	: D412704011		
Estimate Number	: 10992		Drawing Number	: N/A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 11/28/2005	S.O. No. : N/A	Drawing Revision	: N/A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A	Type : SMALL /MED FAB	Due Date	: 12/20/2005	Qty:	Um: Each
Previous Run	: N/A					3
Written By	: See COMMENT BELOW					
Checked & Approved By	: See ABOVE DATE & USER					
Comment	: Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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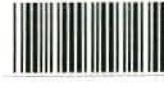
1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412704041	Pedal Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D412-704-041	Pedal Assembly	B25U41

4.0	D412704045	Cable Assy (212/214/412)
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D412-704-045	Cable Assembly	B226Y3 1mY B2275U 2mY

5.0	D32072	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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Job Number:



Seq. #: Machine Or Operation:

Description :

1 D3207-2 Bracket B22079 ✓

6.0 D32075 Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3207-5 Bracket B22074 ✓

7.0 D32081 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-1 Doubler B23526 -

8.0 D32083 Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-3 Pedal Mount Angle B23526 -

9.0 D32087 Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-7 Filler B23526

10.0 D32089 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
1 D3208-9 Doubler B22077 ✓

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	D320811	Filler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3208-11	Filler	B22076



12.0	D32141	Placard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3214-1	Placard	B23195



13.0	AN36A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN3-6A	Bolt	M18950



14.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
4	AN960JD10L	Washer	M18235



15.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	MS21042L3	Nut (or -3)	(M18615) smc



M18917 \$mcx

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Part Number: D412704011

Job Number:



Seq. #: Machine Or Operation:

Description :

16.0 MS21919DG5

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

4 MS21919DG5 Clamp

m1519y 10mcy

m16526 2mcy



(3)

17.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

1406103106

(2)

18.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location:

PPP Rev: Mv A

19.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

LEVEL 21 inspection.

06/03/07

U 06/03/07

Job Completion

